



Grades

Please select a flooring type below:

[Solid](#)

[Engineered](#)

Solid

European Oak

Rustic A

Sound knots with a diameter up to max. 30mm / 1 3/16" are allowed.

Complete open defects not allowed

Centre core is allowed.

Sapwood is not allowed.

End shakes are not allowed.

Shakes with a length up to max. 20mm / 3/4" are allowed.

Insect damage is not allowed.

Ingrown bark is not allowed.

Discoloration caused by rot or external factors is not allowed.

Light colour variation is allowed.

Grown defects are not allowed.

Mechanical defects are not allowed.

Rustic B

Sound knots with a diameter up to max. 75mm (5625mm²) / 3" (9 in²) are allowed.

Complete open defects with a diameter up to max. 30mm / 1 3/16" are allowed.

Centre core up to max 50% of the length of the board is allowed

Sapwood up to 4000mm² / 62 in² is allowed.

End shakes allowed up to 50mm / 2".

Shakes with a length up to max 150mm / 6" allowed.

Insect damage is not allowed.

Ingrown bark is not allowed.

Discoloration caused by rot or external factors is not allowed.

Light colour variation is allowed.

Grown defects are allowed.

Mechanical defects are not allowed.

Rustic AB

Is a mixture of the Rustic A and Rustic B (approx 50 / 50)

Castle oak / Extreme

Sound knots are allowed.

Complete open defects with a diameter up to max. 50mm / 2" are allowed.

Centre core is allowed
Sapwood up to 4000mm² / 62 in² is allowed.
End shakes allowed up to 300mm / 1'(castle) 900 mm / 3' (extreme).
Shakes with a length up to 300mm / 1'(castle) 900 mm / 3' (extreme) allowed.
Insect damage is sporadic allowed.
Ingrown bark is allowed.
Discoloration caused by rot or external factors is not allowed.
Light colour variation is allowed.
Grown defects are allowed.
Mechanical defects are not allowed.

Note: deliveries may contain 5% which exceed the quality norm.

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Engineered

(please select a species below)

[Afrormosia](#)
[Afzelia Doussie](#)
[American Black Walnut](#)
[American White Oak](#)
[Curupixa](#)
[European Ash](#)
[European Oak](#)
[Iroko](#)
[Merbau](#)
[Teak](#)
[Wenge](#)
[Zebrawood](#)

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European Oak (7")

Prime (7")

Sound knots with a diameter up to max. 7/32" : 2 pcs. per board are allowed.
Filled open defects not allowed.
Centre core is not allowed.
Sapwood is not allowed.
End shakes are not allowed.
Shakes with a length up to max.3/4" are allowed.
Insect damage is not allowed.
Ingrown bark is not allowed.
Discoloration caused by rot or external factors is not allowed.

Grown defects are not allowed.
Mechanical defects are not allowed.
Surface should be uniform and equal in colour.

Premier/1-bis (7")

Sound knots with a diameter up to max. 5/8" (0.39 in2) : 2 pcs. per meter are allowed.
Pinkknots with a diameter up to max. 7/32" are allowed; max. 8 per board.
Filled open defects with a diameter up to 5/8" (0.39 in2) are allowed; in combination with healthy knots, maximum 2 per 3'.
Centre core is not allowed.
Sapwood is not allowed.
End shakes are not allowed.
Shakes with a length up to max. 3/4" are allowed.
Insect damage is not allowed.
Ingrown bark is not allowed.
Discoloration caused by rot or external factors is not allowed.
Light colour variation is allowed.
Grown defects are not allowed.
Mechanical defects are not allowed.

Nature (7")

Sound knots with a diameter up to max. 5/8" (0.39 in2): 2 pcs. per meter are allowed.
Pinkknots with a diameter up to max. 7/32" are allowed; max. 8 per board.
Filled open defects with a diameter up to 5/8" (0.39 in2) are allowed; in combination with healthy knots, maximum 2 per 3'.
Centre core is not allowed.
Sapwood is allowed.
End shakes are not allowed.
Shakes with a length up to max. 3/4" are allowed.
Insect damage is not allowed.
Ingrown bark is not allowed.
Discoloration caused by rot or external factors is not allowed.
Light colour variation is allowed.
Grown defects are not allowed.
Mechanical defects are not allowed.

Rustic (7")

Sound knots with a diameter up to max. 1 3/4" (3.06 in2) are allowed.
Filled open defects with a diameter up to max. 1" (1 in2) are allowed.
Centre core is allowed.
Sapwood is not allowed.
End shakes are not allowed.
Shakes with a length up to max. 2" are allowed.
Insect damage is not allowed.
Ingrown bark with a length up to max. 2" is allowed.
Discoloration caused by rot or external factors is not allowed.

Light colour variation is allowed.
 Grown defects are not allowed.
 Mechanical defects are not allowed.

Country (7")

Sound knots with a diameter up to max. 3" (9 in2) are allowed.
 Filled open defects with a diameter up to max. 1¾" (3.06 in2) are allowed.
 Centre core is allowed.
 Sapwood up to 62 in2 is allowed.
 End shakes are not allowed.
 Shakes with a length up to max. 8" are allowed.
 Insect damage is not allowed.
 Ingrown bark is allowed.
 Discoloration caused by rot or external factors is not allowed.
 Light colour variation is allowed.
 Grown defects are allowed.
 Mechanical defects are not allowed.

Markant (7")

Sound knots allowed without any restriction.
 Filled open defects with a diameter up to max 2 3/16 " (4.79 in2) are allowed.
 Centre core is allowed.
 Sapwood is allowed without any restriction.
 End shakes allowed up to 6".
 Shakes with a length up to max. 16"are allowed.
 Insect damage is allowed.
 Ingrown bark is allowed.
 Discoloration caused by rot or external factors is not allowed.
 Colour variation is allowed.
 Grown defects are allowed.
 Mechanical defects are not allowed.

European Oak (9 1/2")

Premier/1-bis (9 ½")

Knots with a diameter up to max. 5/8" (0.39 in2) : 3 pcs. per meter are allowed.
 Pinkknots with a diameter up to max. 7/32" are allowed; max. 12 per board.
 Filled open defects with a diameter up to 5/8" (0.39 in2) are allowed in combination with healthy knots, max. 2 per 3'.
 Centre core is not allowed.
 Sapwood is not allowed.
 End shakes are not allowed.
 Shakes with a length up to max. 3/4" are allowed.
 Insect damage is not allowed.
 Ingrown bark is not allowed.
 Discoloration (blue caused by iron and brown rot) is not allowed.
 Light colour variation is allowed.

Grown defects are not allowed.

Mechanical defects are not allowed.

Rustic (9 ½")

Knots with a diameter up to max. 3" are allowed (9 in2)

Filled open defects with a diameter up to max. 1 13/32" mm are allowed (1.98 in2)

Centre core is not allowed.

Sapwood is not allowed.

End shakes are not allowed.

Shakes with a length up to max. 2" are allowed.

Insect damage is not allowed.

Ingrown bark with a length up to max. 8" is allowed.

Discoloration (blue caused by iron and brown rot) is not allowed.

Light colour variation is allowed.

Grown defects are allowed up to max. 1 ¾" length and 5/8" width.

Mechanical defects are not allowed.

Country (9 ½")

Healthy knots are allowed without any restrictions.

Filled open defects with a diameter up to max. 1 ¾" are allowed (3.06 in2).

Centre core is allowed.

Sapwood is allowed.

End shakes with a max. length up to 8" mm are allowed.

Shakes with a length up to max. 1' are allowed.

Insect damage is allowed.

Ingrown bark is allowed.

Discoloration (blue caused by iron and soft brown rot) is not allowed.

Light colour variation is allowed.

Grown defects are allowed.

Mechanical defects are not allowed.

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American White Oak (7")

Prime (7")

Knots with a diameter up to max. 1 3/32"; 3 per board are allowed.

Filled open defects up to 1 3/32" are allowed.

Center core is not allowed.

Sapwood is allowed.

End shakes are not allowed.

Shakes with a length up to max. 3/4" are allowed.

Insect damage is not allowed.

Ingrown bark is not allowed.

Discoloration (blue caused by iron and brown rot) is not allowed.

Light colour variation is allowed.

Grown defects are not allowed.
Mechanical defects are not allowed.
Mineral streaks up to 6" long and 1 7/32" mm wide are allowed.

Rustic (7")

Knots with a diameter up to max. 3" are allowed (9 in2).
Filled open defects with a diameter up to max. 1 13/32" mm are allowed (1.98 in2).
Centre core is allowed.
Sapwood is allowed.
End shakes are not allowed.
Shakes with a length up to max. 8" are allowed.
Insect damage is not allowed.
Ingrown bark is allowed.
Discoloration (blue caused by iron and brown rot) is not allowed.
Light colour variation is allowed.
Grown defects are allowed.
Mechanical defects are not allowed.
Mineral streaks are allowed.

American White Oak (9 1/2")**Prime (9 1/2")**

Knots with a diameter up to max. 5/8"; 4 per board are allowed.
Filled open defects up to 5/8" are allowed.
Center core is not allowed.
Sapwood is allowed.
End shakes are not allowed.
Shakes with a length up to max. 3/4" are allowed.
Insect damage is not allowed.
Ingrown bark is not allowed.
Discoloration (blue caused by iron and brown rot) is not allowed.
Light color variation is allowed.
Grown defects are not allowed.
Mechanical defects are not allowed.
Mineral streaks up to 6" long and 1 7/32" wide are allowed.

Rustic (9 1/2")

Healthy knots are allowed without any restrictions.
Filled open defects with a diameter up to max. 1 3/4" are allowed (3.06 in2).
Centre core is allowed.
Sapwood is allowed.
End shakes are not allowed.
Shakes with a length up to max. 8" are allowed.
Insect damage is not allowed.
Ingrown bark is allowed.
Discoloration (blue caused by iron and brown rot) is not allowed.

Light colour variation is allowed.
Grown defects are allowed.
Mechanical defects are not allowed.
Mineral streaks are allowed.

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American Black Walnut (7")

Prime (7")

Healthy knots with a diameter up to max. 5/8" and 3 per board are allowed.
Filled open defects with a diameter up to 5/8" are allowed .
Center core is allowed.
Sapwood with a width up to max 5/8" on both sides of the boards is allowed.
End shakes are not allowed.
Shakes with a length up to max. 3/4" are allowed.
Insect damage is not allowed.
Ingrown bark is not allowed.
Discoloration (blue caused by iron and brown rot) is not allowed.
Light colour variation is allowed
Grown defects are not allowed.
Mechanical defects are not allowed.

Nature (7")

Healthy knots with a diameter up to max. 5/8" and 3 per board are allowed.
Filled open defects with a diameter up to 5/8" are allowed .
Center core is allowed.
Sapwood is allowed.
End shakes are not allowed.
Shakes with a length up to max. 3/4" are allowed.
Insect damage is not allowed.
Ingrown bark is not allowed.
Discoloration (blue caused by iron and brown rot) is not allowed.
Light colour variation is allowed
Grown defects are not allowed.
Mechanical defects are not allowed.

Rustic (7")

Healthy knots with a diameter up to max. 2" are allowed.
Filled open defects with a diameter up to 1 13/32" are allowed .
Center core is allowed.
Sapwood is allowed.
End shakes are not allowed.
Shakes with a length up to max. 1 3/4" are allowed.
Insect damage is allowed.
Ingrown bark is allowed.
Discoloration (blue caused by iron and brown rot) is not allowed.

Light colour variation is allowed
Grown defects are not allowed.
Mechanical defects are not allowed.

American Black Walnut (9 1/2")

Prime (9 1/2")

Sound knots with a diameter up to max. 5/8" and 4 per board are allowed.
Filled open defects with a diameter up to 5/8" are allowed .
Centre core is allowed.
Steamed sapwood with a width up to max 1" on both sides of the boards is allowed.
End shakes are not allowed.
Shakes with a length up to max. 3/4" are allowed.
Insect damage is not allowed.
Ingrown bark is not allowed.
Discoloration (blue caused by iron and brown rot) is not allowed.
Light color variation is allowed
Grown defects are not allowed.
Mechanical defects are not allowed.

Rustic (9 1/2")

Sound knots without any limitations are allowed.
Filled open defects with a diameter up to 1 3/4" are allowed .
Centre core is allowed.
Steamed sapwood is allowed.
End shakes are not allowed.
Shakes with a length up to max. 1 3/4" are allowed.
Insect damage allowed.
Ingrown bark is allowed.
Discoloration (blue caused by iron and brown rot) is not allowed.
Light color variation is allowed
Grown defects are allowed.
Mechanical defects are not allowed.

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European Ash (7")

White (7")

Knots are not allowed.
Filled open defects are not allowed .
End shakes are not allowed.
Shakes with a length up to max. 3/4" are allowed.
Insect damage is not allowed.

Ingrown bark is not allowed.
Discoloration is not allowed.
Grown defects are not allowed
Mechanical defects are not allowed.
Surface must be completely white (no heartwood allowed).

Brown/‘Unselected for Colour’ (7”)

Knots with a diameter up to max. 5/8” (0.39 in2) are allowed.
Filled open defects are not allowed .
Centre core is not allowed.
Sapwood is allowed without any restriction.
End shakes are not allowed.
Shakes with a length up to max. 3/4” are allowed.
Insect damage is not allowed.
Ingrown bark is not allowed.
Discoloration (blue caused by iron and brown rot) is not allowed.
Grown defects are not allowed.
Mechanical defects are not allowed.

Rustic (7”)

Knots with a diameter up to max. 1¾” are allowed (3.06 in2)
Filled open defects with a diameter up to max. 1” are allowed (1 in2)
Centre core is allowed.
Sapwood without any restriction is allowed.
End shakes are allowed.
Shakes with a length up to max. 2” are allowed.
Insect damage is not allowed.
Ingrown bark with a length up to max. 2” is allowed.
Discoloration (blue caused by iron and brown rot) is not allowed.
Grown defects up to 5/8” length allowed.
Mechanical defects are not allowed.

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Merbau, Wengé, Iroko, Curupixa, Teak, Afzelia Doussié, Afrormosia, Zebrawood (7”)**Prime (7”)**

Sound healthy Knots with a diameter up to max. 13/32” are allowed.
Open defects are not allowed.
Sapwood and sticker marks are not allowed.
End shakes are not allowed.
Shakes are not allowed
Insect damage is not allowed.
Ingrown bark is not allowed.
Light colour variation is allowed.

Grown defects with a maximum length of 7/32" are allowed.
Mechanical defects are not allowed.